

Photo #41

Slide the rubber collar on the main rotor shaft upward. Teeter the blades so they are 7-1/4 degrees to the shaft. Slide the rubber down until it rests on the retention strap and mark the edge of the strap. Remove the blades and drill the 3/16" hole for the pitch horn, and cut off the retention straps where they are marked.

Note: Retention straps must be cut straight across the strap. This will allow the same amount of teeter when the blades are at positive or negative pitch.

Photo #42

Install the 3/16" bolts in the pitch horn and the retention straps. Install the blades on the rotor hub and check all alignments.

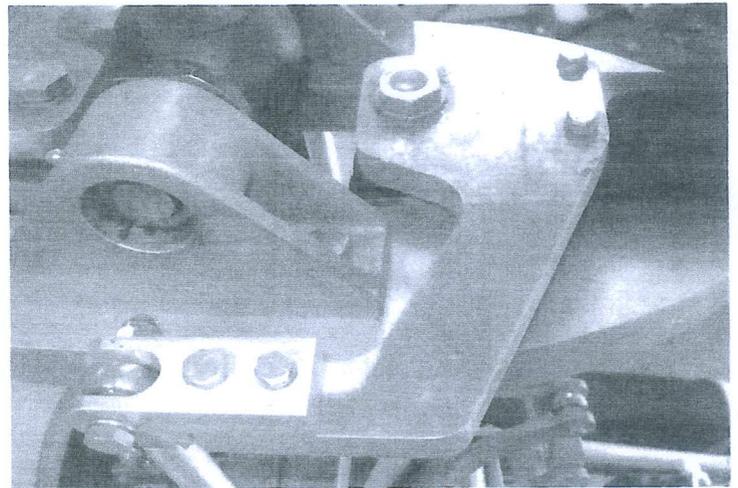


Photo #43

A Tail boom support can be purchased through RotorWay. It is used to support the rear blade while you are installing the front blade. If you would like to fabricate the tail boom support RotorWay will provide you with instructions D20-5.



TITLE: MAIN ROTOR BLADE SUPPORT FIXTURE
DATE: 1-29-97
REVISION:
REVISED DATE:

MODEL(S): EXEC 162F, EXEC 90, EXEC
PART NUMBER OF THIS DOCUMENTATION: D20-5
PAGES INCLUDING THIS SHEET: 1
ALSO ATTACHED:

